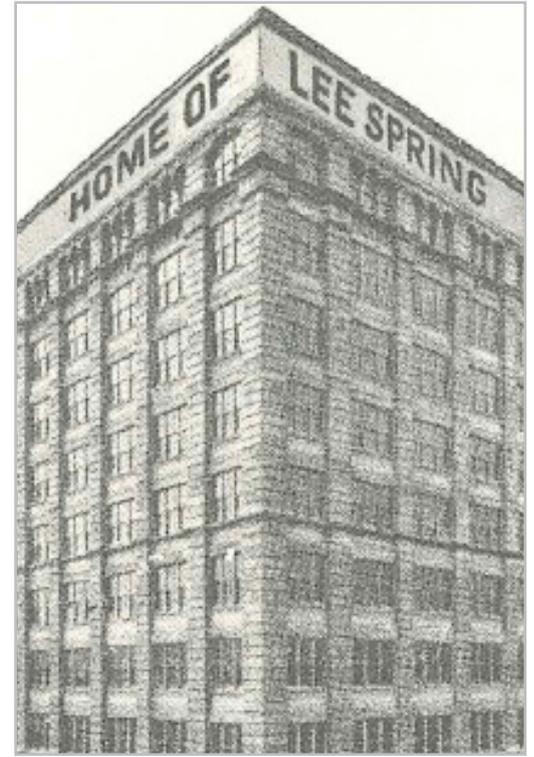
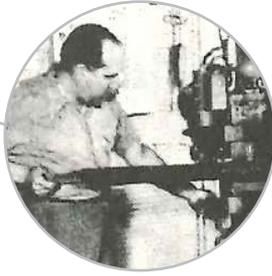




**Lee Spring<sup>®</sup>**

**Company Profile**





# History

Since 1918, Lee Spring has been manufacturing stock and custom springs, formed metal parts and related products for a wide variety of industries. Founded by Robert Lee Johannsen, Lee Spring began in Brooklyn, NY and its Global Headquarters are still based in Brooklyn after many years. Lee Spring has since then expanded with strategic locations throughout the United States, Europe, Latin America and Asia.

Lee Spring is well known for its catalogue of stock springs that has been used by engineers, professionals and buyers for decades. Beyond the catalogue, Lee Spring has considerable custom spring capabilities, personnel and a proficiency that comes with many years within the industry.



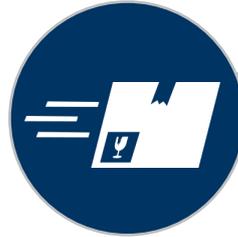
# Present Day

Today, the Lee Spring brand sets the standard for excellence through product innovations, quality manufacturing and responsive customer care. Lee Spring takes pride in creating solution-driven responses through the collaboration of the Lee Spring Sales, Engineering and Manufacturing Teams to develop application specific resolutions.

Lee Spring understands the value of well qualified engineering support. Lee Spring engineers can offer assistance from design conception through project completion while working with customer design teams. From the simplest to the most complex project, Lee Spring has all the necessary resources your project needs.

Lee Spring's expanding global presence and knowledge of the worldwide marketplace puts Lee Spring at the leading edge of creating market specific solutions for customers' needs.

ISO 9001:2015



Lee Spring® | 100 YEARS  
SINCE 1914  
Serving ASIA NORTH & SOUTH AMERICA

and Custom Springs



# Product Overview

Lee Spring offers an extensive selection of stock springs, plus custom design and manufacturing capabilities to meet your required specifications. From engineering, manufacturing through delivery, Lee Spring offers a full range of spring related support and services to ensure your final product has the right spring with the right design and materials.

## Stock Springs

Lee Spring offers more than 25,000 stock spring designs to ensure you can select the right design from our extensive inventory. Lee Spring specializes in offering this wide selection around the world, available for immediate delivery. Finding the right spring is easy with both our online search and comprehensive stock catalogue detailing each spring's specifications. Lee Spring offers value added services like plating, passivation, engineering and technical support, grinding, RoHS compliance, CAD downloads and more. Selection includes a wide range of compression, extension, torsion, wave, flat and specialty springs.



**Easy to Find Springs**



**Large Inventory**



**Standard & Speciality Springs**



# Custom Springs

Lee Spring offers extensive custom capabilities and engineering support from design through production. For more than one hundred years, Lee Spring has been offering a wide range of custom spring capabilities, design options, and extensive material and finish selections. With extensive experience working with various industries, Lee Spring can manufacture the right custom spring for your exact application. From short-run prototypes through long range production, Lee Spring has the knowledge and experience to support every stage of your custom design, manufacturing and distribution.



**Engineering Support**



**Long and Short Run Manufacturing**



**Extensive Material and Finish Options**



# Applications

Lee Spring products play a critical role in the design and manufacture of a wide variety of industrial, commercial and consumer products including:

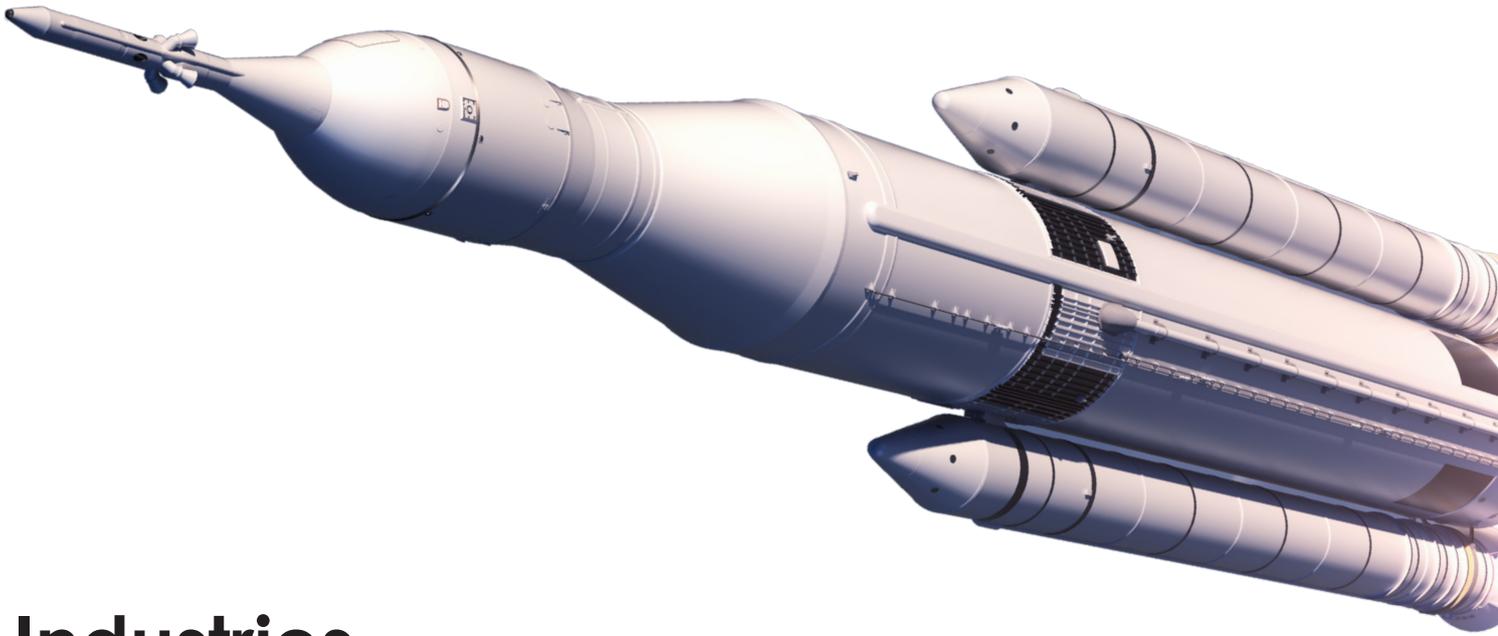
- Intravenous Valves
- Peristaltic Pumps
- Seatbelts
- Bicycles
- Strollers
- Wheelchairs
- Fitness Equipment
- Die Presses
- Clutches
- Windshield Wipers
- Printing Presses
- Conveyors
- Motors
- Regulators
- Sensors
- Counters
- Industrial Robots
- Mobile Phones
- Capacitors
- Switches
- Actuators



## Why Choose Lee Spring?

- 25,000+ Stock Springs Available and Ready to Ship
- Extensive Custom Spring Capabilities
- Expert Engineering Assistance Available
- CAD Downloads Online for Stock Springs
- Low Volume Prototyping to Large Scale Runs
- Global Manufacturing and Distribution
- Over 100 Years of Spring Manufacturing and Engineering Experience
- ISO Certified

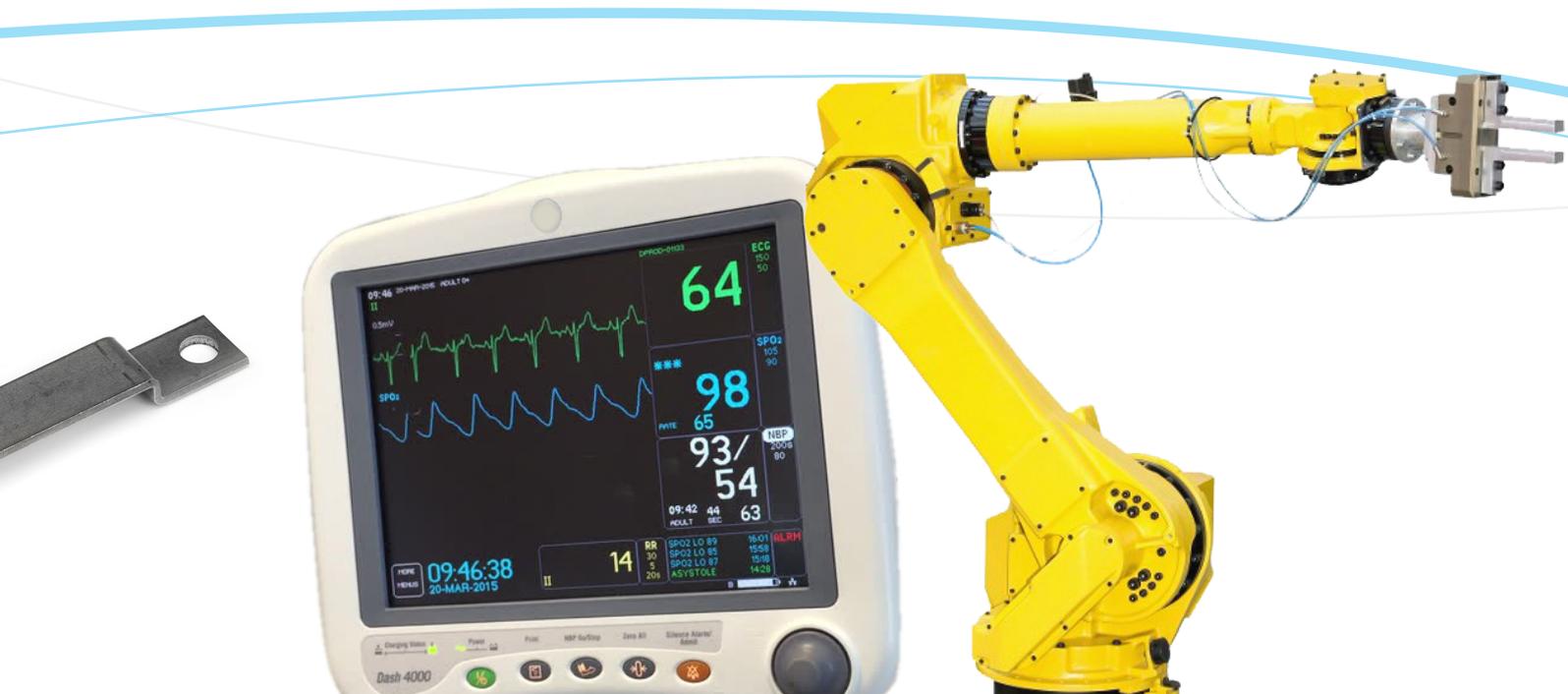




# Industries

Our products serves a broad base of international industries including:

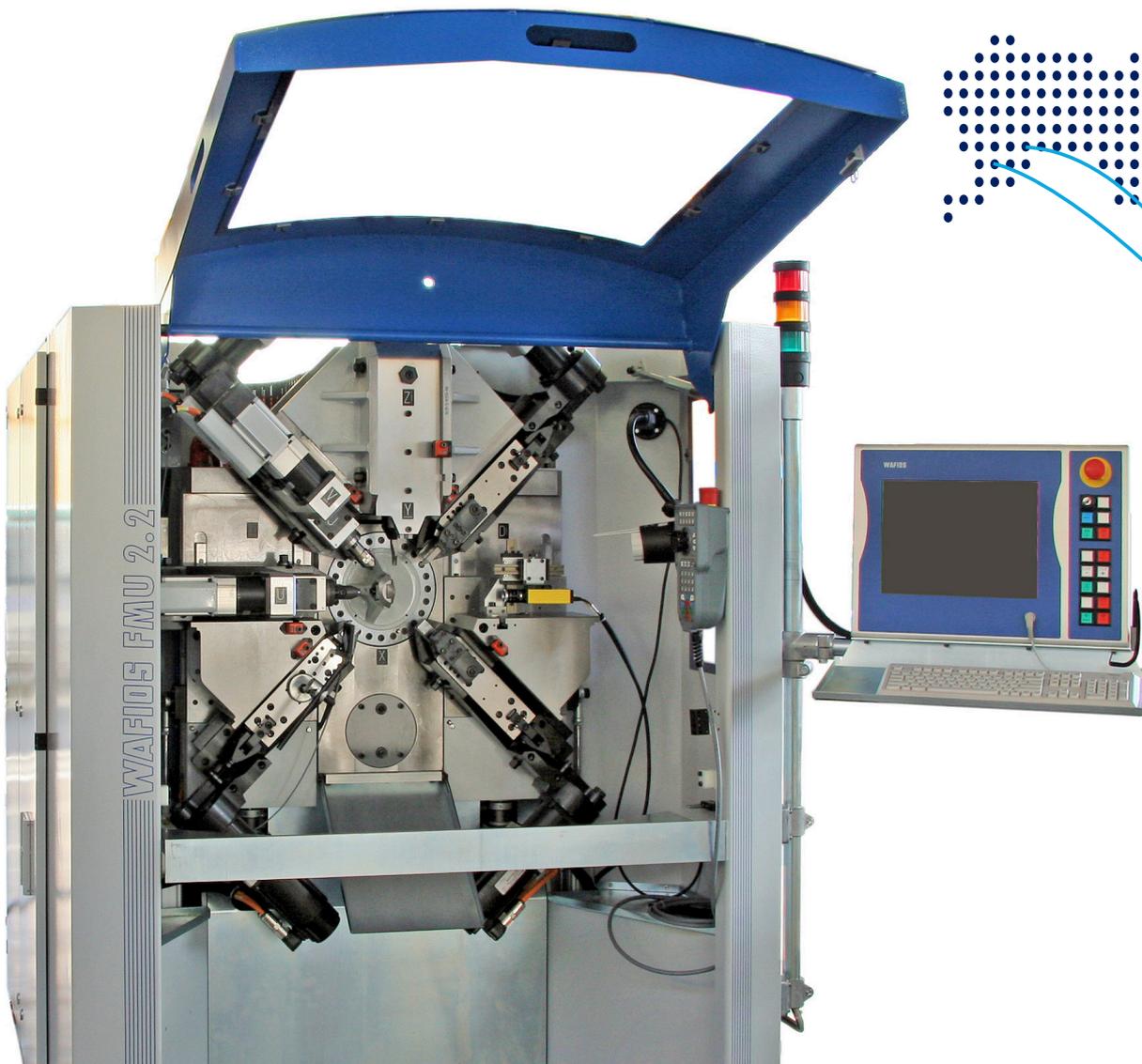
- Aerospace
- Transportation
- Valves and Pumps
- Robotics and Automation
- Instrumentation and Controls
- Industrial and Manufacturing Equipment
- Computer and Telecommunications
- Pharmaceutical Delivery Systems
- Medical, Dental and Veterinary Devices
- Sporting Goods and Toys
- Stamping and Machining
- Tools and Hardware
- Defense and Munitions
- Agriculture
- Maintenance, Repairs and Operations
- Educational and Research Institutes
- Office Equipment





# Manufacturing

Lee Spring manufactures engineered springs, wire forms and formed metal parts with precision and world leading quality. No matter the size of your order, whether stock or custom made, Lee Spring manufacturing is committed to manufacturing excellence and on-time delivery anywhere in the world.



# Global Distribution

Our expanding global presence and in-depth knowledge of the worldwide marketplace puts Lee Spring at the leading edge of creating market-specific solutions for customers' needs.

With steady focus and rigorous attention to detail, Lee Spring partners with you to find a resolution that meets local, regional and geographic requirements.



# Lee Spring History

Our heritage defines who we are and what we do in the future. Our accomplishments are rooted in continually developing and delivering the highest quality products with the best selection available globally. Throughout our first hundred years, we have expanded globally to always strive to meet our customer's needs. We will continue to bring new products to market that will help our customers design and build their own great products. By offering a comprehensive catalogue of stock springs plus custom made springs, we provide the products, specialized engineering, extensive manufacturing capabilities and exceptional customer service that rise above expectations.



## 1918

Lee Spring founded by Robert Lee Johannsen on Union Street in Brooklyn, New York

## 1966

Bristol, Connecticut sales and manufacturing facility opens

## 1981

Greensboro, North Carolina sales and manufacturing facility opens

## 1985

St. Charles, Missouri sales and manufacturing facility opens

## 1963

Lee Spring publishes first Stock Spring Catalogue with 1,300 products



## 1978

Lee Spring opens in Wokingham, United Kingdom



## 1984

Gilbert, Arizona sales and manufacturing facility opens





**2003**

Lee Spring facility opens in Monterrey, México



**2007**

Lee Spring opens in Shanghai, China



**2014**

Lee Spring opens in Ludenscheid, Germany



**2018**

Lee Spring celebrates 100th Anniversary

**2003**

Lee Spring receives ISO Certification

**2012**

Lee Spring opens in Bengaluru, India

**2015**

LeeP™ Plastic Composite Spring awarded US Patent



# Contact Us

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Wokingham, Berkshire, RG41 2WA, England

## Global Headquarters

New York , United States

## All Locations

Arizona , United States

California , United States

Connecticut , United States

Missouri , United States

North Carolina , United States

Lüdenscheid, Germany

Wokingham, United Kingdom

Monterrey, Mexico

Suzhou, China

Tianjin, China

Bengaluru, India



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